*Jung Won Engineering "Wear Plates"



We, Jung Won Engineering Co., Ltd., manufacture wear plate by hardfacing with special welding alloys on the base plate of carbon steel. We developed unique welding method and system so as to give a homogeneous dispersion of primary chrome carbides in the matrix. We have our own welding wire company, manufacturing various welding alloys. Many kinds of welding alloys are chosen for manufacturing the relevant kinds of wear plates, according to chemical composition, hardness and temperature required of wear plates as per customer needs.

According to feedback of customers, we can easily adapt both welding wire and welding method, as only a manufacture of Welding Wire. Our welding method of construction has many advantages over the Cast methods with higher performance & life parameters.

1. Kinds of wear Plates

- a. JW-63 Wear Plates
 - -Hardness : HRC 56-60
 - -Temperature : 450°C 500°C

-Description : Highly abrasion resistant chromium carbide deposit

Combination of primary and eutectic chromium carbides in tough matrix

-Applications : Design of high performance composite parts, mineral conveying equipment, dredger pumps, mixers and riddle plates.

b. JW-65 Wear Plates

- -Hardness : HRC 60-64
- -Temperature : 500°C 650°C

-Description : High concentration of niobium and chromium carbide

Very good wear resistance to fine abrasive particles of high hardness -Applications : Vertical Crushers, armouring of conveyors for coal, clinker and glass

c. JW-70 Wear Plates

-Hardness : HRC 64-67

-Temperature : 650°C - 800°C

-Description : Highly-alloyed chromium cast iron with a high concentration of complex carbides Resists combined abrasion and impacts at high temperature.

-Applications : Riddling, blast furnace hoppers, extractor fans

WEAR RESISTANCE SCALE 120 110 100 90 80 70 60 50 40 30 20 10 0 9 Tungsten Carbide 20 JW-70 24 JW-65 28 JW-63 30 Duaplate 33 Vidaplate 36 15Cr3Mo 39 Nihard 1 41 27Cr 42 Calloy Aust 45 Mn 1 Mo 49 Calloy Mart 58 12Mn 71 Wearalloy 500 73 Bisalloy 500 73 Cr-Mo(0.3C)Bofors 40.60 75 Ni-Cr-Mo(0.3C) 76 IN 646 77 Qua-Tough Bofors 101 82 Bofors Cutting Edge 84 XAR30-380HB 85 Abrasalloy Welten 80C 86 Kawasaki River Ace 87 Wearalloy 400 89 Bofors 360 90 Bofors 360s 92 Bisalloy 360 92 Sumiten 110K 98 Sumiten 100 Bisalloy 80 100 T1(B) 104 Bofors 802B 115 Mild Steel

2. Wear Resistance Scale

The above" Wear Resistance Scale" is made after Rubber Wheel Abrasion Test. And this scale means that Each JW-63, JW-65 and JW-70 Wear Plates have the weight loss aprox. 27g, 23g and 20g, when Mild Steel have 115g weight loss under the same abrasion test condition.

3. Standard Wear Plate Dimension

-790mm x 1,700mm x (Base Plate : Over 6mm + Thickness of weld overlay : Over 3mm)

-1,100mm x 2,300mm x (Base Plate : Over 6mm + Thickness of weld overlay : Over 3mm)

-1,320mm x 2,880mm x (Base Plate : Over 6mm + Thickness of weld overlay : Over 3mm)

Beside the above standard sizes, there are also a variety of shapes and sizes available in our wear plates, according to drawing or customer's requirement.

4. Applications

ASH LINES ELBOW BUCKET & LIPS CHUTE & HOPPER LINERS CLASSIFIER CONVEYOR CASINGS DISCHARGE FUNNELS DREDGE PUMP SIDE PLATES CEMENT KILNS BLAST FURNACE BELL & BURDEN SINTER PLANT

DRAG LINES DUCT FAN BLADES & HOUSINGS GRIZZLY BARS MINE CAR LINERS ORE CHUTES EXTENSION RING VIBRATOR PAN FEEDER LINERS SINTER BREAKER BAR GREEN WALT CRUSHERS STEEL PLANT

5. Pictures













